

Work Order ID 58919

May 19, 2010 2:51:58 PM



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Item ID: D3188-6

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Body

Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CZ Date: 10/5/19 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3188	Rev F								

100 QC6- Inspect dimensions to drawing 0.00



QC

Memo

0.00

8/11/03/02



Quality Control

Check for void spot and pins.

110 Identify as per dwg & Stock Location: composites 0.00



Packaging

Memo

0.00

ET 11-03-02

Packaging

120 QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

11/03/03
MF

Quality Control

11-03-02

Picklist Print

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Work Order ID: 58919

Parent Item: D3188-6

Parent Item Name: Spacepod Body


Comments: IPP Rev:A 09-02-05 New Issue DD verified by:EC

Start Date: 5/19/10

Required Date: 6/18/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3188-2M		Manufactured	No			100	Each	2.0000	1			
												
SPACEPOD BODY RH												

64596



21 11-03-02

Location

Loc Qty

Loc Code

CA

2

46180A

1

53076

1

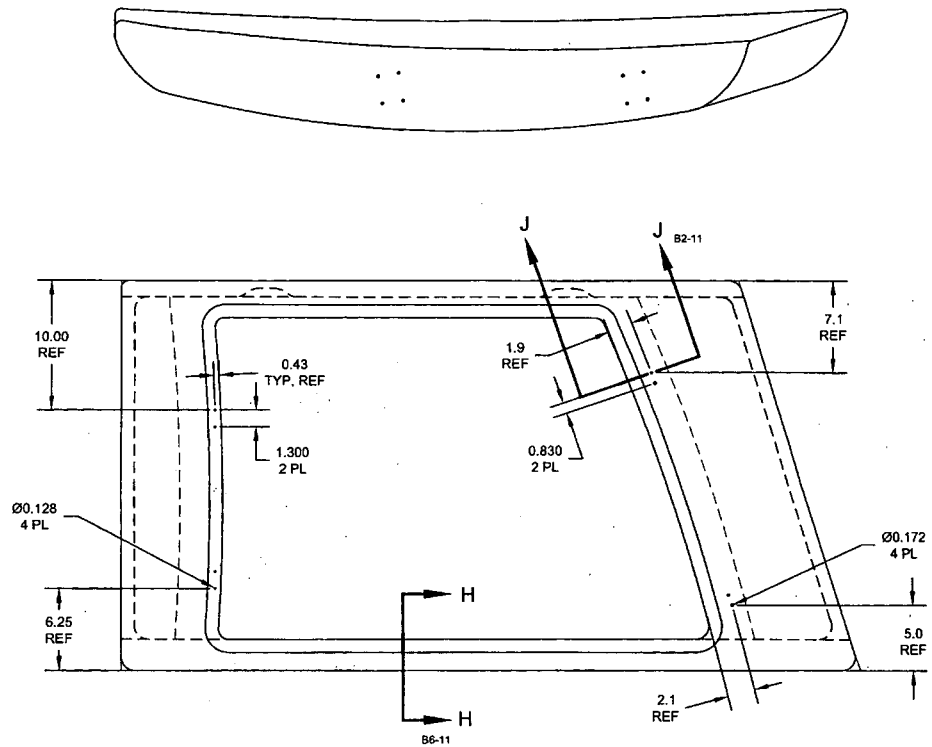
8 7 6 5 4 3 2 1

D

C

B

A



D3188-6 SPACEPOD BODY
MAKE FROM D3188-2M

C21015119
W10158919

NOTES:
1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE
TRANSFER DRILLED FROM D3186-4 DOOR DURING ASSEMBLY
2) SEE SHEET #11 FOR SECTION VIEWS

RELEASED
2009-10-20
JH

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JH	DRAWING NO.	REV. F
MFG. APPR.	JH	D3188	SHEET 6 OF 11
APPROVED	JH	TITLE	SCALE
DE APPR.	JH	SPACEPOD BODY	NTS
DATE	09.07.13	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1